



Legacy
Premier
uPVC Sash Windows



EASTWOOD



Period Style

Legacy Premier has been carefully developed for projects where authentic period detail matters. Premier brings together five of the most authentic sash window features - mechanical joints, run-through sash horns, a slim midrail, and deep bottom rail - all included as standard.

Each feature has been chosen to replicate the character and craftsmanship of traditional timber sash windows, from the elegant joinery details to

the sleek sightlines of the midrail. Yet behind the heritage look lies the strength, energy efficiency, and low maintenance of modern uPVC.

Perfect for conservation areas and period homes, Legacy Premier offers the character of timber with the practicality of modern British manufacturing, making it easier than ever to achieve beautiful, lasting windows that homeowners love.



Conservation

Homeowners and developers are increasingly specifying uPVC sliding sash windows for premium and historic homes due to their elegance and performance. In conservation areas, projects often require windows that respect traditional aesthetics while meeting current building standards. Our sash windows have been designed with these requirements in mind, offering authentic detailing that aligns with heritage expectations and helps secure approvals for timber sash replacements.

Legacy Premier makes it easy, removing the time and effort usually required to specify a window likely to gain approval. We've done the legwork, combining the most authentic features into one window giving customers the best chance of approval.

Quality & Compliance

Legacy Premier windows are built for lasting performance and authentic period style. They are tested annually to PAS 24 security standards and BS 6375 weather performance, with manufacturing processes independently verified by ER Certification to meet all necessary product standards.

REGULATIONS

Windows and doors are controlled fittings under building regulations, requiring compliance with key standards. Recent updates (effective June 15, 2022) have introduced higher ventilation requirements and improved energy efficiency. For guidance on compliance or project specifications, contact your sales representative.



Authentic Design

Legacy Premier brings together five carefully chosen features that capture the true character of traditional timber sash windows: mechanical joints, run-through sash horns, slim midrail, and deep bottom rail. Each detail has been designed to replicate the craftsmanship and proportions of traditional timber sash windows, while benefiting from the longevity, energy efficiency, and low maintenance of modern uPVC.

Perfect for conservation areas and historic homes, Legacy Premier helps properties retain their charm and timeless appeal, with all the benefits of contemporary manufacturing.



FULLY MECHANICAL JOINTS

Unlike standard 45° uPVC welds, Legacy Premier windows feature 90° mechanical joints. This method replicates traditional timber joinery, offering a more authentic aesthetic. Mechanical joints contribute to the window's overall quality and appearance.



RUN-THROUGH SASH HORNS

Run-through sash horns are an integral part of the window frame, mirroring classic timber construction to enhance authenticity. By using mechanical joints, the horn forms a continuous part of the sash, combining strength and style for a truly traditional appearance.



SLIM MIDRAIL

The 37mm slim midrail is a historically accurate feature that reduces the visual bulk of the window, allowing for larger panes of glass. It maintains the elegant proportions of traditional sash windows, making it ideal for conservation areas and period properties.



DEEP BOTTOM RAIL

A deep bottom rail mirrors the look of traditional timber sashes and adds strength to the base of the window. It's a key detail for achieving an authentic period appearance.

Timber-look Finish

Our sliding sash windows are available in 17 standard woodgrain colourways including 2 dual foil options. By choosing a woodgrain foiled finish you can bring your windows to life with a glossy, realistic timber effect. You also have the option to add a true personalised touch to your new windows by picking a bespoke colour of your choice!



External Internal Smooth White Smooth White	External Internal White Grain White Grain	External Internal White Grain Smooth White*	External Internal Cream Grain Cream Grain	External Internal Cream Grain Smooth White
	External Internal Anthracite Grey Grain Anthracite Grey Grain	External Internal Anthracite Grey Grain White Grain*	External Internal Anthracite Grey Grain Smooth White	External Internal Agate Grey Grain Agate Grey Grain
External Internal Agate Grey Grain White Grain*	External Internal Agate Grey Grain Smooth White	External Internal Chartwell Green Grain Chartwell Green Grain*	External Internal Chartwell Green Grain Smooth White	External Internal Black Ash Grain Black Ash Grain
External Internal Black Ash Grain Smooth White	External Internal Irish Oak Grain Smooth White*	External Internal Golden Oak Grain Smooth White*	External Internal Rosewood Grain Smooth White*	External Internal Matt Chalk White Matt Chalk White

*Longer lead time applies

Hardware

LIFT HOOK

The lift hooks are usually fitted on the inside of the bottom sash to allow for easy opening.



D-HANDLE

Designed to be fitted to the underside of the top sash on the outside of the window to assist with the opening and closing of the window.



POLE EYE

Primarily designed to be fitted to the top rail of the top sash. The pole eye enables use of a pole with hook (not supplied) to operate any windows that are positioned too high to operate by hand.



LOCKING SYSTEM

Our locking system holds the sash window shut by fastening the midrails together. It features a traditional heritage lock that not only provides security but also adds a touch of timeless charm.



SASH KNOB

Used to open and tilt the sashes for easy cleaning from inside your home. Its creative heritage design adds a classic touch to the window's overall character.



TRAVEL RESTRICTORS

The travel restrictors limit the opening of the top and bottom sashes to approximately 100mm. They are primarily used as a safety feature in locations where opening restrictions are needed.



Hardware Colours

Our hardware is available in eight different finishes. The hardware we use has been carefully selected based on aesthetics, robustness, and ease of use. Our heritage hardware maintains the authentic period charm that makes these windows a great timber replica.



White



Chrome



Satin Silver



Bronze



Black



Gold



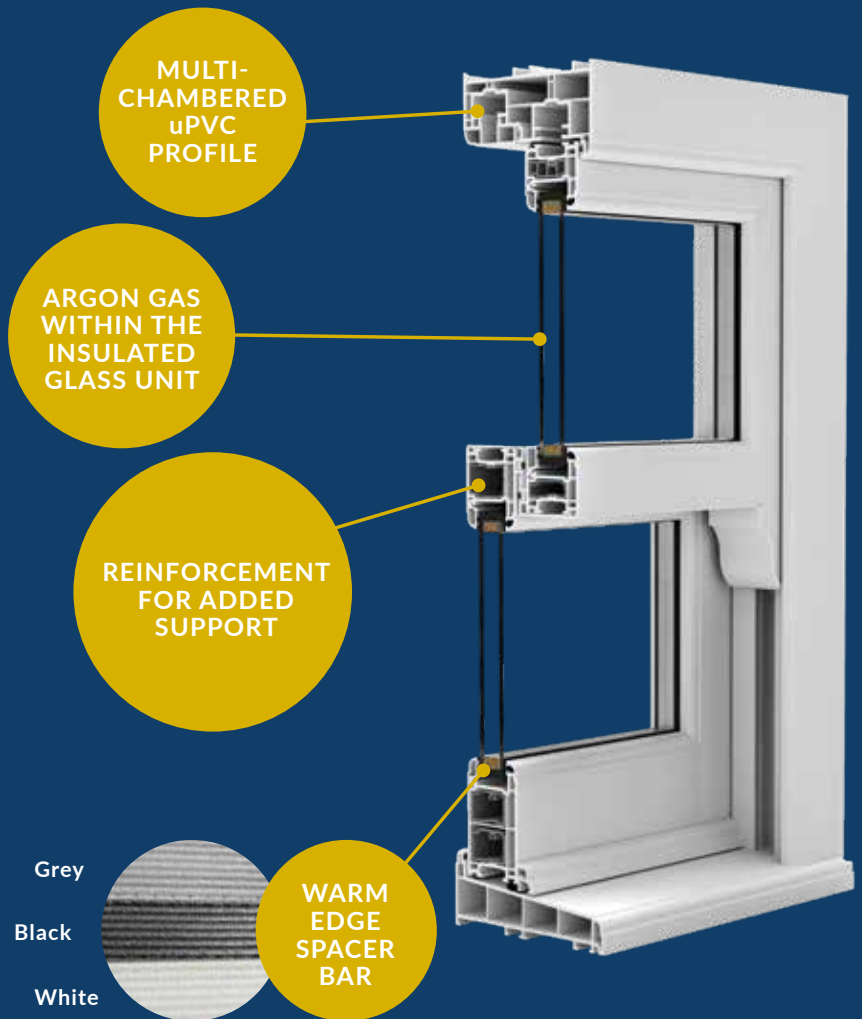
Brushed Chrome



Antique Black

Exceptional Thermal Efficiency

Rising fuel prices highlight the importance of thermal performance. The window frames are durable and withstand British weather while maintaining their pristine appearance.



'A' ENERGY RATED

The multichambered frames and sashes utilise air insulation to retain warmth. All sash windows include a standard 24mm insulated double-glazed unit with argon gas, reducing heat conductance due to the gas' density. A warm edge spacer bar made from extruded PVC minimises heat transference, enhancing energy efficiency. These features enable our Legacy sash windows to achieve an energy rating of 'A' and a u-value of 1.4W/m²K.

1.2 U-VALUE THERMAL UPGRADE

Our 1.2 u-value upgrade delivers exceptional energy efficiency. This advanced performance not only meets but surpasses modern insulation standards, all while maintaining the timeless look of a sash window.

Peace of Mind

Our sash windows deliver the most advanced levels of security without adding complex operation. They are practical and come with all the safety features you would expect from a modern window solution.



FIRE ESCAPE

If your window opening isn't large enough to comply with the requirements for means of escape, you have the option to request a fire escape facility. In order for a window to comply with the regulations covering means of escape, the window must provide an unobstructed opening of at least 0.33m².



PAS 24 SECURITY UPGRADE

Upgrade the security of your sliding sash windows by taking advantage of our comprehensive PAS 24 security package. The enhancement includes two premium locks and top sash security blocks.

A PAS 24 upgrade is generally mandatory on new-build projects. Please note that the upgrade is not standard and must be requested as part of the window specification.



LOW MAINTENANCE

Unlike traditional timber sash windows, uPVC requires minimal upkeep. There's no need for sanding, staining, or regular repainting - a simple wipe with soapy water is all that's needed to keep the frame looking its best. This means homeowners enjoy the classic appearance of a timber window without the time, effort, or ongoing cost of maintenance.



SLIDE & TILT FACILITY

Both the top and bottom sashes can slide up and down for ventilation. Our Legacy sash windows feature an easy clean tilt facility allowing you to clean the external side of your windows from inside the home. Please note, on windows with a woodgrain finish external and smooth finish internal we are not able to offer top sash tilt facility.





Glass

STANDARD DOUBLE GLAZING

The 24mm insulated glass units are double glazed with argon gas to reduce heat conductance. Our sash windows include 4mm clear glass outside and 4mm Low E glass inside, plus a warm edge spacer bar.

LAMINATED GLASS

One of the most notable advantages of the laminated glass upgrade is its safety features. In the event of breakage, the interlayer holds the glass fragments together, preventing them from shattering into sharp pieces.



Bark
Level 5



Contour
Level 3



Leaf
Level 3



Satin
Level 5



Stipple
Level 4



Westminster
Level 2

OBSCURE GLASS

Our obscure glass range provides both substance and style. All patterns are classified according to their level of obscurity in relation to each other, with one being least obscure and five being most obscure.

Styles and Shapes

Our Legacy Premier sliding sash windows can be manufactured to a style to suit your home. Below are a few examples of the different bar layouts available. Our windows come with equal sized top and bottom sashes (50/50 split) as standard, however we can manufacture other split ratios at your request (minimum transom drop of 350mm). Please get in touch if you require a bespoke style or bar layout.

BAR LAYOUTS



Non-bar



Centre Bar



Three Light



Offset Three Light



2/3 x 3/3



Asymmetric



Margin



Half Georgian



Georgian



Georgian Variant



1/3 x 2/3



Swept Head*

ARCHED WINDOWS



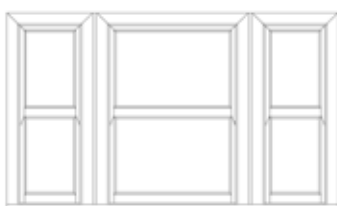
True Arch*

Our arched frames are made at a designated profile bending facility equipped with high tech equipment for precision. The most typical arched shape we see is a true arch, in which the top section has been beautifully curved. Other arched window shapes include gothic arches where the two sides have been moderately curved and meet at the head creating a pointy top.

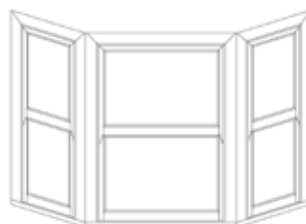
*Please note that on swept heads and arched frames the top sash will always be fixed. On arched windows, we can only offer black spacer bars.

COUPLED & BAY WINDOWS

Coupled and bay windows are both very popular for large openings as they open up the living space and bring in natural light.



Coupled Windows



Bay Windows

Technical Information

Our technical information section covers manufacturing limitations and detailed technical drawings. To most people the technical drawings don't make much sense, so if you have any questions our product experts will be more than happy to explain in more detail.

TECHNICAL SPECIFICATIONS

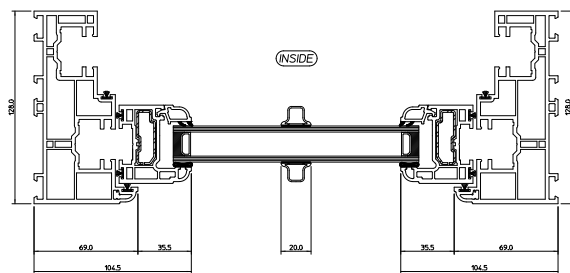
Front-to-back Dimensions:	128mm
Sill Options:	150mm / 210mm
Glazed Unit:	24mm Double Glazed
Standard U-Value:	1.4W/m²K
Thermal Upgrade:	1.2W/m²K
Air Tightness:	Class 4
Water Tightness:	Class 6A
Wind Load:	Class A3

MANUFACTURING LIMITATIONS

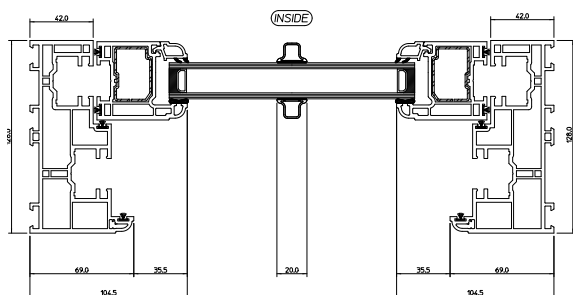
Minimum Width:	375mm
Minimum Height:	800mm
Maximum Width:	1500mm
Maximum Height:	3000mm

Please note, slide and tilt restrictions may apply on certain specifications.

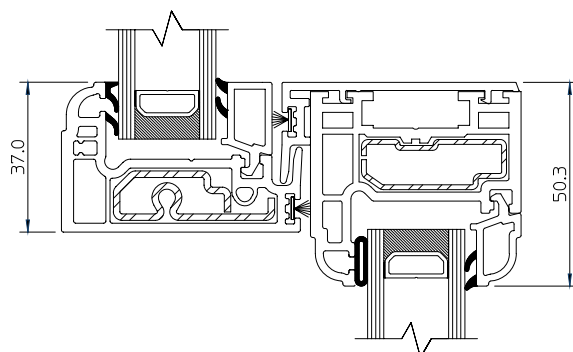
KEY PROFILE SECTIONS



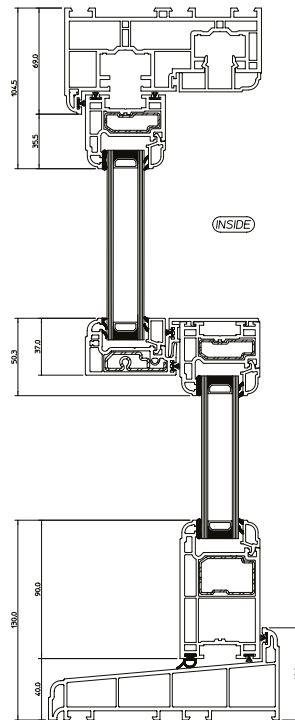
Downwards View - Bottom Sash



Downwards View - Top Sash



Sideways View - Slim Midrail



Sideways View

The images, drawings and data shown in this brochure are for illustrative purposes only and are not binding in detail, colour, or specification. We reserve the right to make changes to the product specification as technical developments dictate and without prior notice.

Backed by a 10-year manufacturing guarantee on the window profile, with varying guarantee periods for other components.



OFFICIAL
QUICKSLIDE
WINDOWS & DOORS
STOCKIST